

**OWNER'S  
MANUAL**  
Read and  
save these  
instructions

# QB

## Heat Buster



- Installation
- Operation



### OWNER'S RECORD

Please complete for future reference.

Model # \_\_\_\_\_ Serial # \_\_\_\_\_

Purchased from \_\_\_\_\_

Date Purchased \_\_\_\_\_



## TRIANGLE ENGINEERING OF ARKANSAS, INC.

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# IMPORTANT

**READ INSTRUCTIONS CAREFULLY BEFORE ATTEMPTING TO INSTALL, OPERATE OR SERVICE THIS FAN. FAILURE TO COMPLY WITH INSTRUCTIONS COULD RESULT IN PERSONAL INJURY AND/OR PROPERTY DAMAGE. RETAIN INSTRUCTIONS FOR FUTURE REFERENCE.**

## DESCRIPTION

The QB is a high volume portable fan designed for heavy-duty use in factories, warehouses, laundries, garages, etc. It is easily rolled to various locations. The unit is constructed of pre-coated steel. Guards are made of steel wire with a powder coat finish, and comply with OSHA guarding requirements. The ON/OFF switch is conveniently mounted on top of barrel.

## GENERAL SAFETY INFORMATION

**1.** Your QB fan will operate only on 115 Volt AC, 60Hz (cycle) current with a minimum of a 15 Amp circuit.

**2. WARNING:** To reduce the risk of electric shock, **DO NOT** expose to water or rain. To guard against electric shock while the fan is connected to power source, **DO NOT PERMIT** fan to come in contact with other grounded objects such as pipes, radiators, ranges, etc.

**3. DO NOT ABUSE POWER CORD.** **DO NOT** pull on cord to remove from electrical receptacle. Keep cord away from heat, oil and sharp edges. Inspect cord periodically and replace if damaged.

**4.** Disconnect the fan when not in use, before servicing and cleaning and when repairing or replacing parts.

**5. DO NOT** carry or move the fan when connected to power source. Be sure switch is in “**OFF**” position prior to connecting to power source.

**6.** When the QB is used out-of-doors with extension cord, use only cord of proper size (Amp rating), UL listed and with receptacle to accept three prong grounded plug furnished

on the fans power cord. Only round jacketed extension cords should be used.

**7.** Before operating this fan, check for worn or damaged parts and replace or repair as required. To avoid risk of fire, electrical shock or other injury, disconnect from power source before servicing.

**8. DO NOT** operate the QB near flammable liquids or in gaseous or explosive atmospheres as sparks from motor may ignite fumes.

**9.** If the wire guards are removed, replace before normal operation.

**10.** In case of power failure, turn off the fan at switch. This will prevent motor burn out and/or unexpected restarting.

## ASSEMBLY

No assembly required

## OPERATION

Your QB fan is turned **ON** or **OFF** with a rocker switch located toward the top of the barrel. To operate the two speed fan push one side of the rocker switch down for low speed and the opposite side down for high speed. Place the rocker switch in the center position to turn the fan **OFF**.

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## WARNING:

**TO REDUCT THE RISK OF FIRE OR ELECTRICAL SHOCK, DO NOT USE THIS FAN WITH ANY SOLID STATE FAN SPEED CONTROL DEVICE.**

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# TROUBLESHOOTING

SYMPTOM	POSSIBLE CAUSE(S)	CORRECTIVE ACTION
Fan does not operate	<ol style="list-style-type: none"> <li>1. Faulty switch</li> <li>2. Defective motor</li> <li>3. No power</li> </ol>	<ol style="list-style-type: none"> <li>1. Replace switch</li> <li>2. Replace motor</li> <li>3. Check to see if power cord is plugged in. Check fuse or circuit breaker.</li> </ol>
Insufficient air flow	<ol style="list-style-type: none"> <li>1. Loose pulleys or fan blade</li> <li>2. Intake guard or exhaust guard excessively dirty</li> <li>3. Loose belt</li> </ol>	<ol style="list-style-type: none"> <li>1. Tighten pulley set screw</li> <li>2. Clean guards</li> <li>3. Move motor to tighten belt</li> </ol>
Squealing, slapping or whining noises while operating	<ol style="list-style-type: none"> <li>1. Defective motor bearings</li> <li>2. Defective fan bearings</li> <li>3. Loose belt</li> <li>4. Worn belt</li> </ol>	<ol style="list-style-type: none"> <li>1. Replace motor</li> <li>2. Replace bearings and seals</li> <li>3. Move motor to tighten belt</li> <li>4. Replace belt</li> </ol>

# MAINTENANCE

**WARNING: Disconnect power before servicing**

### MINOR AND ROUTINE

1. Motor bearings are pre-lubricated ball bearings. Re-lubrication is not required.
2. Keep guards and blade clean by vacuuming or wiping periodically. Also keep motor from accumulating excessive dust that may cause overheating.

### DISASSEMBLY PROCEDURE

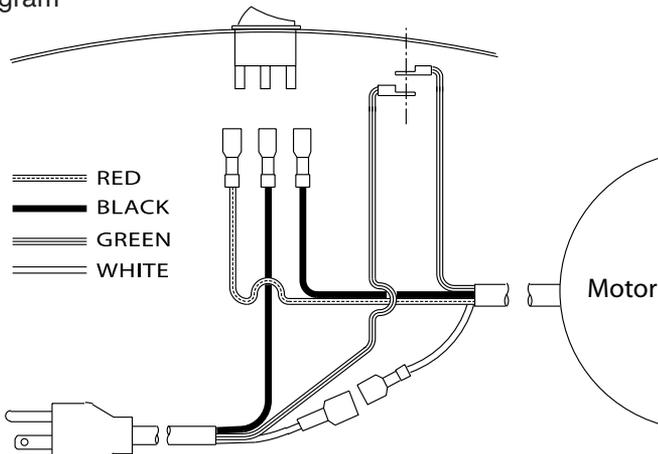
1. Disconnect cord from power supply.
2. Remove guard screws.
3. Remove Guard.

**NOTE:** Upon completion of maintenance, re-install components in reverse order as indicated above.

**WHEN ORDERING REPAIR PARTS** always give the following information:

1. Part description
2. Model Number of fan
3. Serial number

QB Wiring Diagram



# LIMITED ONE YEAR WARRANTY

Triangle Engineering of Arkansas, Inc. (Manufacturer) warrants, from the date of purchase, to the original purchaser only, that the product manufactured by Manufacturer is free from defects in material and workmanship for a period of **ONE (1) YEAR**. Motors, capacitors, v-belts and switches are excluded from this warranty, but shall have a limited one year warranty from date of purchase to the original purchaser.

If a failure of the product occurs, contact the Manufacturer at:

**1-800-255-9014**

and give the model number of the product, the purchase date, and a description of the problem to the customer service agent.

Once the problem is diagnosed, and proof of purchase date is verified, Manufacturer will have the option of shipping the necessary repair part(s) to the Customer, freight prepaid or having the product returned to Manufacturer for repair or replacement. If the product is returned to the Manufacturer, Customer is responsible for prepayment of all inbound freight charges. Upon repair or replacement, which shall be at the discretion of Manufacturer, the Manufacturer will prepay all outbound freight charges for the return of the product to the customer. However, if Manufacturer finds product to be in operating condition and no problems are diagnosed, product will be returned to customer freight collect.

**THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THE DESCRIPTION ON THE FACE HEREOF.**

Except as provided by this express warranty, the goods are sold "as is" without any implied warranties.

This limited warranty does not cover labor to replace warranted parts or motors, nor does it cover damage resulting from accident, misuse or abuse, lack of proper maintenance, improper installation, affixing of any parts or attachments not authorized by Manufacturer, or loss of parts.

In no event shall Manufacturer be liable for any special, incidental, or consequential damages; which may result from any defect in material or workmanship.

It is expressly understood that Buyer's sole and exclusive remedy shall be repair or replacement of defective parts, and that Triangle Engineering shall not be liable for injury to persons or property. Should the goods prove so defective, however, as to preclude the remedying of warranted defects by repair or replacement, the Buyer's sole and exclusive remedy shall then be a refund of the purchase price.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

## **MOTOR REPLACEMENT DURING WARRANTY PERIOD**

If the motor on your PORTABLE COOLER should fail during the first year of operation, simply remove the LABEL ONLY from the motor and mail the original label and copy of purchase receipt to Triangle Engineering. Once the label is received, and if the motor is still under warranty, we will ship a new motor within 24 hours, UPS PREPAID. DO NOT RETURN MOTOR.